INSTALLATION INSTRUCTIONS

STEERING STABILIZER BRACKET KIT

READ ALL INSTRUCTIONS THOROUGHLY FROM START TO FINISH BEFORE BEGINNING INSTALLATION

- 1. Raise the front of the vehicle and support the frame with Jack stands. Remove the skid plate if so equipped.
- 2. If there are no factory steering stabilizer mounts present as seen in illustration "A", install the 1733 bracket on steering linkage using the U-Bolt kit supplied. Do not tighten the nuts at this time. The 1733 bracket should be located approximately as shown in illustration "B" for K-series and illustration "C" for S-10 pickup and Blazer models.
- 3. Place the rod end of the stabilizer into the 1733 bracket and turn the steering wheel full left. Now compress the cylinder all the way in and extend it about 1/2". Place the 1771 frame mount bracket onto the can end of the stabilizer using the bolt supplied. Now position the 1771 frame mount bracket against the frame and mark the frame. For approximate location See illustration "D" for K-series and illustration "E" (located on the back of this instruction) for S-10 pickup and blazer.
- 3. Drill the two holes to 11/32" and install the 1771 frame mount bracket using the hardware supplied.
- 4. Install the stabilizer into the 1771 frame mount bracket with the appropriate hardware supplied. Now check to be sure the steering wheel is full left with about 1/2" of the rod extended and tighten the u-bolts. The RANCHO steering stabilizer should look similar to illustration "F" once installed.
- 5. Turn steering wheel full right to full left and check for any possible clearance problems. Also check to be sure the stabilizer does not over extend or bottom out. Adjust the stabilizer at the steering linkage bracket if necessary.



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