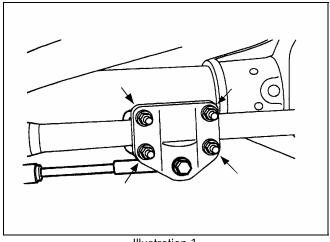
SUPER DUTY STEERING STABILIZER KIT RANCHO SUSPENSION

READ ALL INSTRUCTIONS THOROUGHLY FROM START TO FINISH BEFORE BEGINNING INSTALLATION

- 1. Park the vehicle on a level surface and set the parking brake. Place the front wheels in a straightforward position by centering the steering wheel.
- 2. If applicable, remove the nuts and U-bolts holding the stabilizer bracket to the tie rod end (illustration 1). Remove the nut and bolt from the axle bracket (illustration 2). Remove the stabilizer assembly.
- 3. Extend new steering stabilizer RS5406 half way.
- 4. Attach tie rod bracket RS130022 to the new steering stabilizer with the mounting stud and supplied hardware. See illustration 3.
- 5. Attach the stabilizer assembly to the axle bracket with the new 12mm hardware.
- 6. Attach tie rod bracket RS130022 (with stabilizer) to the back of the tie rod end with the new U-bolts.
- Tighten all nuts and bolts.
- 8. Turn wheels completely in both directions. Verify that the stabilizer shock does not bottom out and that there is no binding or interference with other components.





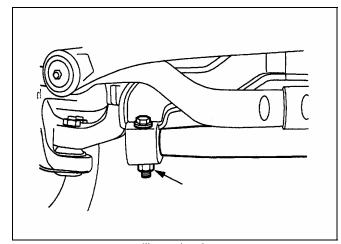


Illustration 2



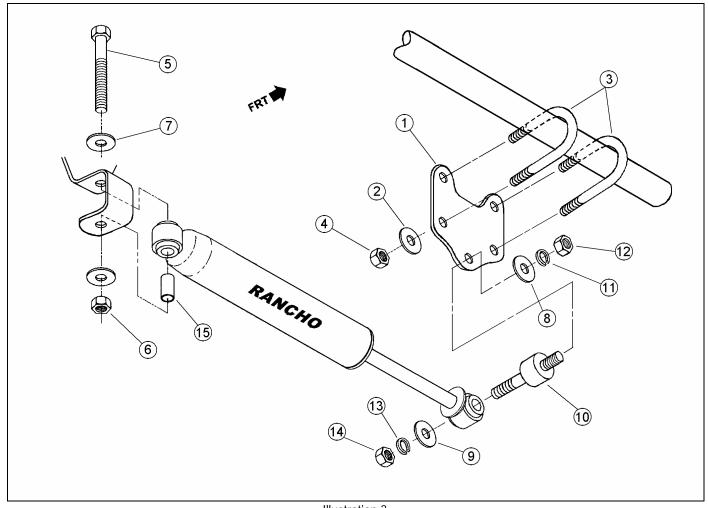


Illustration 3

RS5542 PARTS LIST

ITEM NO.	PART NO.	DESCRIPTION	QUANTITY
1	130022	Tie Rod Bracket	1
	860109	U-bolt Hardware Kit	1
2	603508	3/8 SAE Washer	4
3	7429	U-bolt	2
4	7604	3/8-16 Nyloc Nut	4
5	7690	M12-1.75x70mm HHCS	1
6	7807	M12-1.75 Nyloc Nut	1
7	7915	12mm Washer	2
	P00932	Parts Package	1
8	45480P	Mounting Pin Washer	1
9	45481P	Mounting Pin Washer	1
10	45559P	Mounting Stud	1
11	61803	Lock Washer	1
12	61804	1/2-20 Nut	1
13	GM120383	Lock Washer	1
14	GM271506	7/16-20 Nut	1
	P01013	Parts Package	1
15	60859H	Sleeve	1
	88037	Instruction	1
	94140	Consumer Information Pack	1